



1) Tighten the gear box with 8X16 bolts



2 a) Use this pin to fix the disc to the shaft



2 b)



3) fix the entrainer



4) adjust the slides in case the gates do not close completely.



5) put the hopper in by centring the hole



6) fix the frame to the hopper by 3 screws 10x25 and take care of putting all 3 screws so that the hopper hole is in a central position. After this tighten all the screws.



7) assemble the 2 opening levers



8) regulate the slides on their rods in order they look the same



9) put the lower agitator and the holding rubber cap by checking it does not hit the hopper



10 a) tighten the bolts-like-pins on the flanges



10 b)



11) tighten the agitator at the entrainer bore.